# Honeywell | Boiler Room Valves

# FR124

# Combustion regulator

for solid fuel and multi-fuel boilers

# **APPLICATION**

The FR124 combustion regulator opens and closes the air intake flap of solid fuel boilers in proportion to the flow temperature.

#### **SPECIAL FEATURES**

- Design tested to EN14597 (Test No. FR1087)
- Scale for horizontal and vertical installation
- Supplied with 120 mm lever rod and chain
- Compact construction



#### **TECHNICAL DATA**

Connections / Sizes				
Connection size:	3/4"			
Nominal size:	DN20			
Operating temperatures				
Max. ambient temperature:	70 °C			
Max. sensor temperature:	115 °C			
Setting range:	30 - 90 °C			
Specifications				
Chain length:	1.2 m			
Chain load:	100 - 600g (Standard			
	version),			
	400 - 1000g (Reinforced			
	version)			
Tube length:	53 mm			
	For solid fuel and multi-fuel			
	heating installations to			
	EN 12828			

#### **CONSTRUCTION**

Overview		Components	Materials	
	1	Adjustment knob	High-quality synthetic material	
1 2	2	Immersion pocket	Brass	
3	3	Housing	High-quality synthetic material	
	4	Lever rod	Galvanized steel	
4	5	Chain	Galvanized steel	
		Not depicted components:		
		Spring	Spring steel	
5		Thermal element	-	

# **METHOD OF OPERATION**

The combustion regulator controls combustion by adjusting the supply of air to a boiler. The integral thermostat measures the temperature in the heat generator and in relationship to the temperature regulates a lever with chain linkage to control the air inlet to the solid fuel boiler by opening or closing the air flap.

#### TRANSPORTATION AND STORAGE

Keep parts in their original packaging and unpack them shortly before use.

The following parameters apply during transportation and storage:

Parameter	Value
Environment:	clean, dry and dust free
Min. ambient temperature:	5°C
Max. ambient temperature:	55 °C
Min. ambient relative humidity:	25 % *
Max.ambient relative humidity:	85 % *

<sup>\*</sup>non condensing

# **INSTALLATION GUIDELINES**

#### **Installation Example**

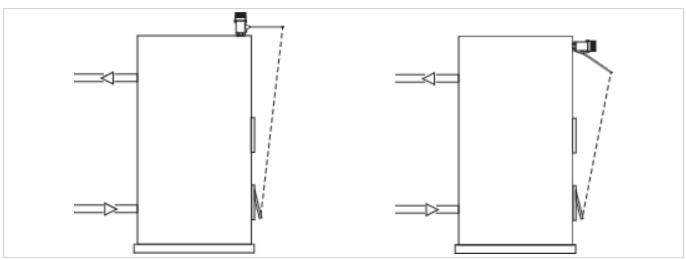
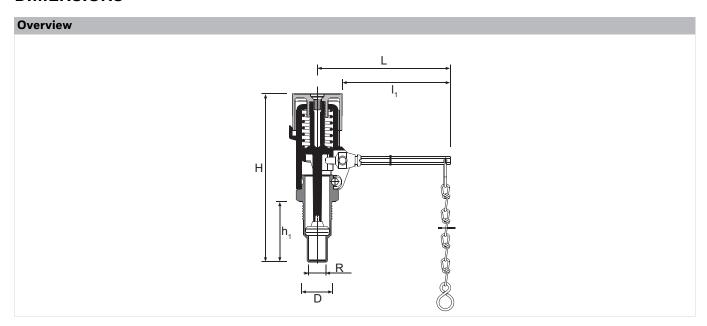


Fig. 1 Standard installation example for the combustion regulator

# **DIMENSIONS**



Parameter		Values
Connection size:	R	3/4"
Dimensions:	mm	
	Н	149
	h <sub>1</sub>	53
	L	177
	$l_1$	155
	D	23.9
Weight:	kg	0.46

# **Environmental & Energy Solutions**

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